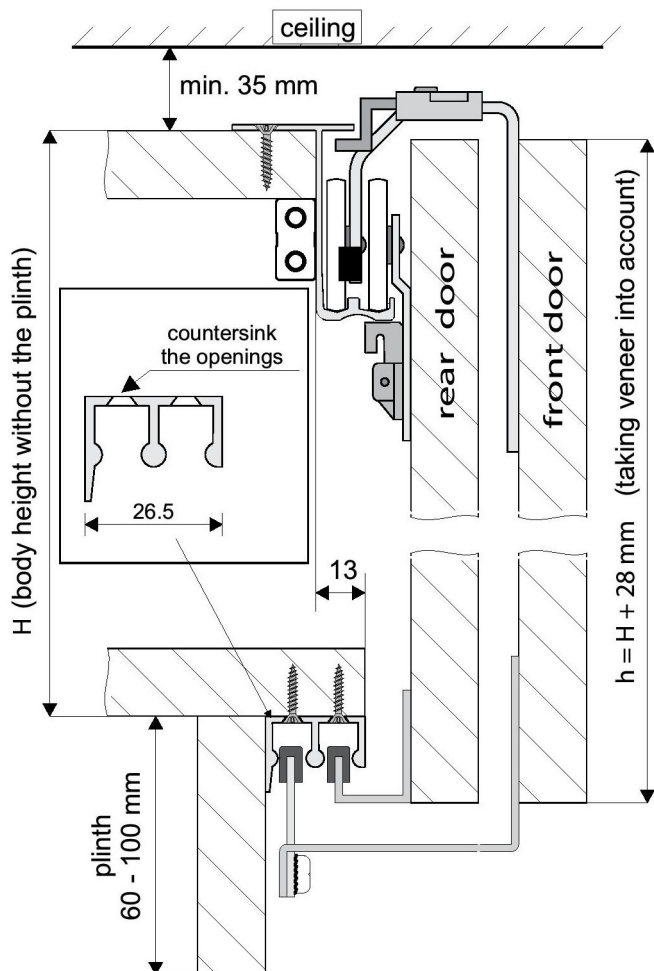
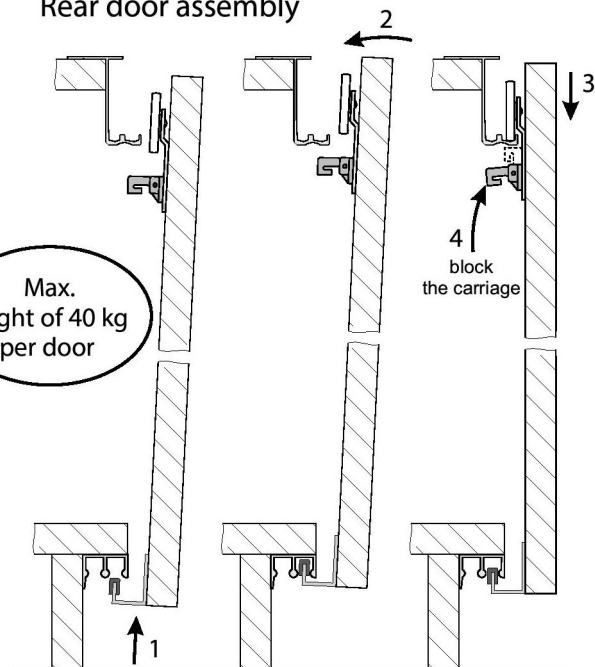




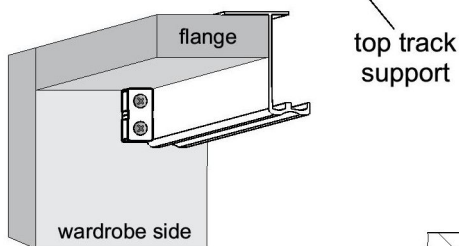
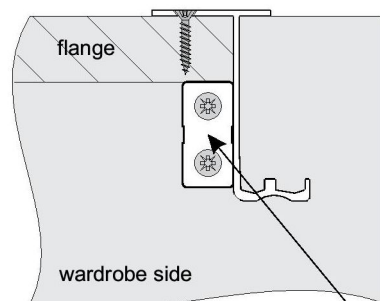
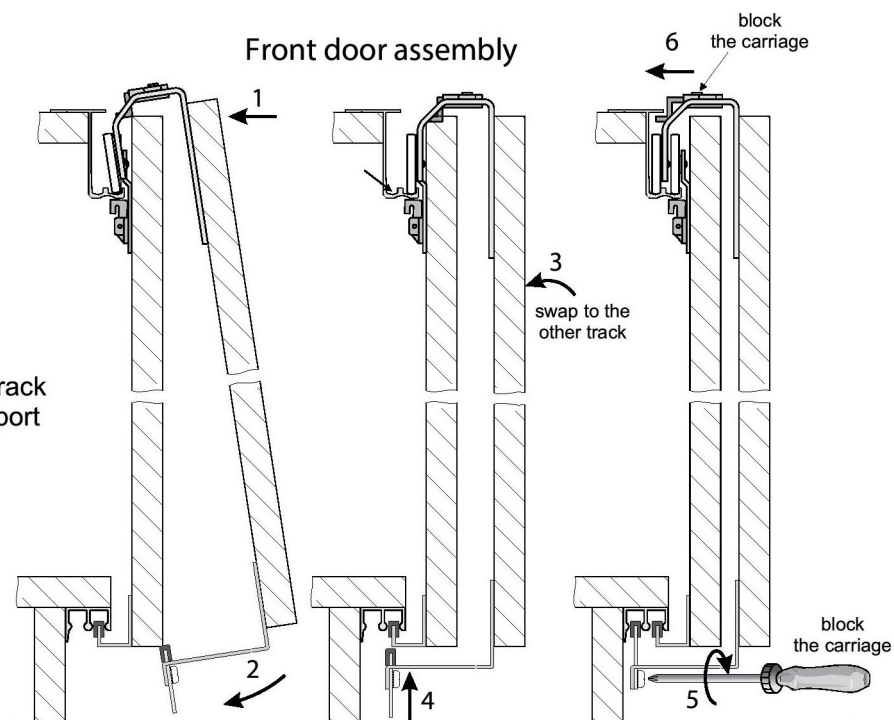
ATTENTION

Door height should be greater than body height (without the plinth) by exactly 28 mm.
 Top flange should be moved back by 13 mm in relation to the bottom flange and should be fastened firmly.
 Thickness of board: max. 20 mm.

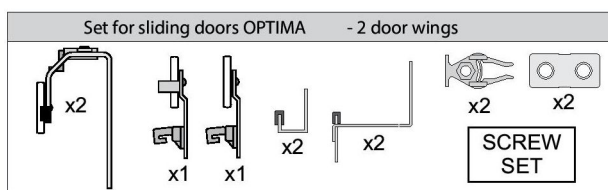
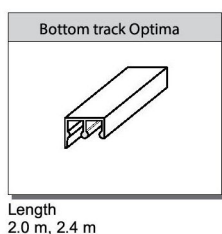
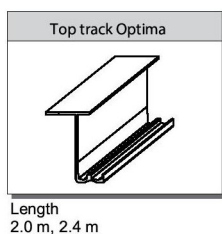
Rear door assembly



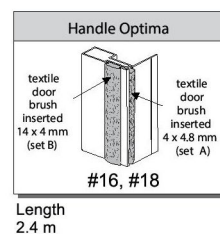
Front door assembly



COMPONENTS

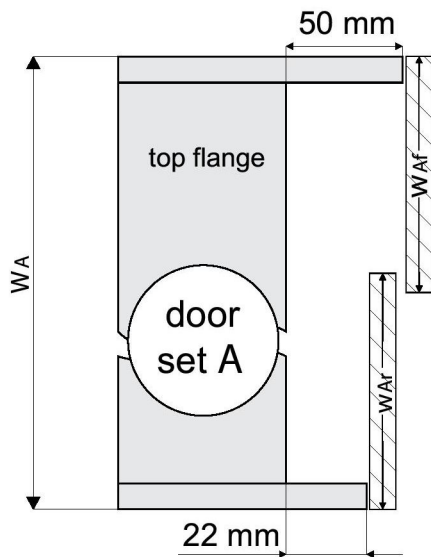


OPTION



board width calculation

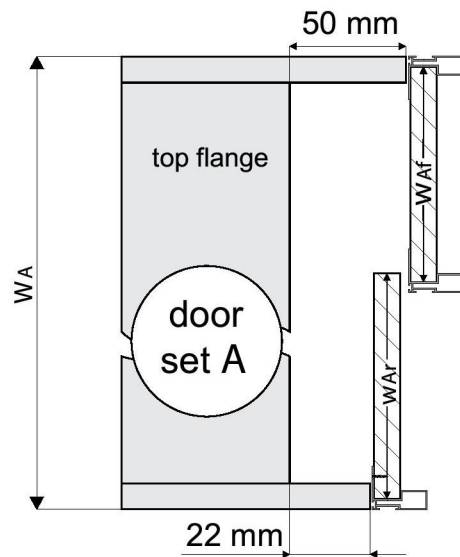
door without vertical profiles
(taking edging into account)



$$W_{Af} = W_{Ar} = (W_A + 20 \text{ mm}) : 2$$

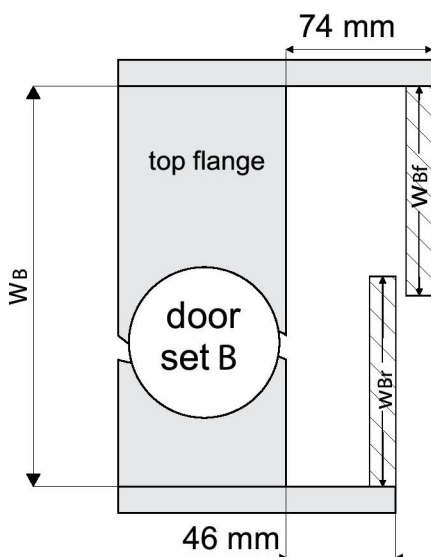
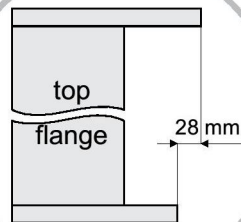
door with vertical profiles (handles)

rear door - 1 handle
front door - 2 handles

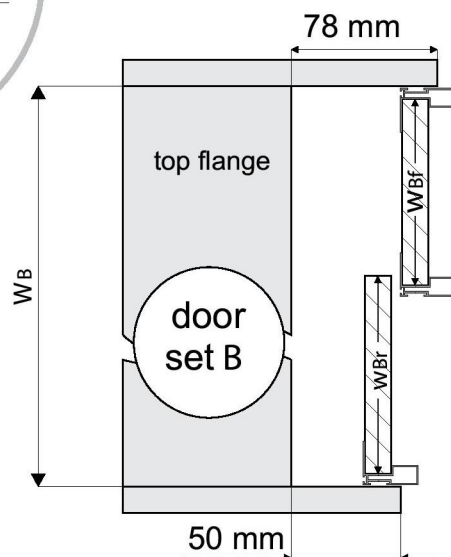


$$W_{Af} = [(W_A + 20 \text{ mm}) : 2] - 14$$

$$W_{Ar} = [(W_A + 20 \text{ mm}) : 2] - 7$$

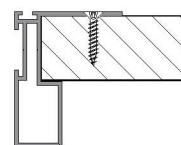


$$W_{Bf} = W_{Br} = (W_B + 20 \text{ mm}) : 2$$



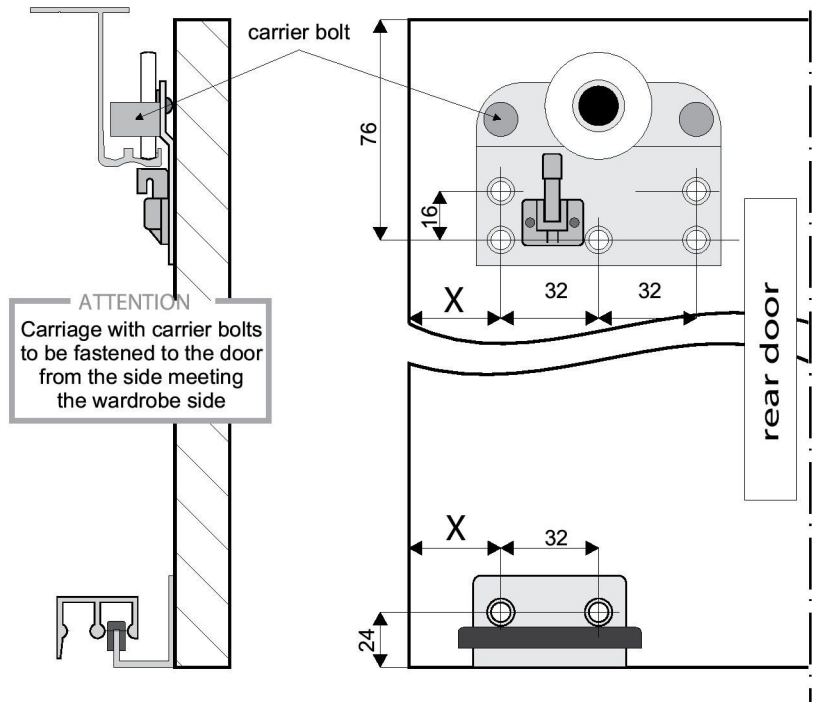
$$W_{Bf} = [(W_B + 20 \text{ mm}) : 2] - 14$$

$$W_{Br} = [(W_B + 20 \text{ mm}) : 2] - 7$$

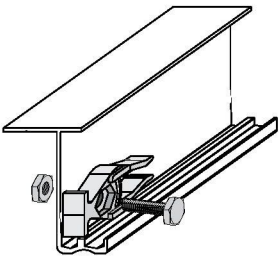


handle to be fastened with a minimum of 4 screws

Fastening of carriages and guides to the rear door

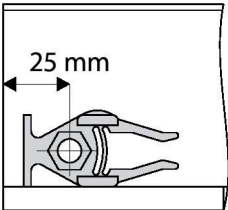


Fastening of stopper to the top track



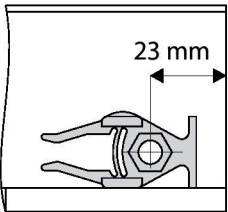
rear door (set A and B)

door without and with vertical profiles (handles)

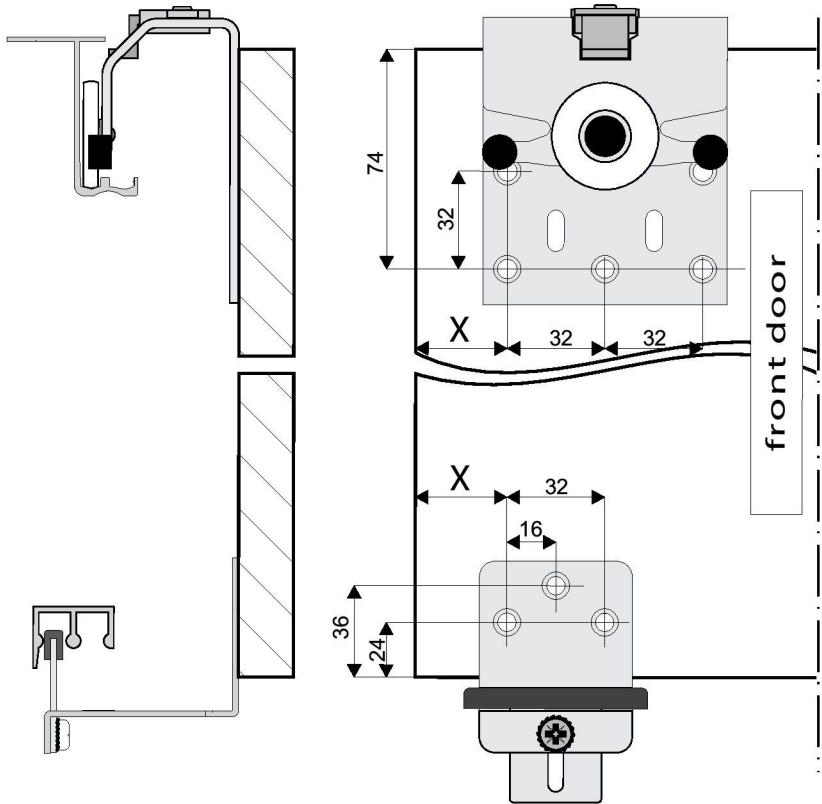


front door (set A and B)

door without and with vertical profiles (handles)



Fastening of carriages and guides to the front door

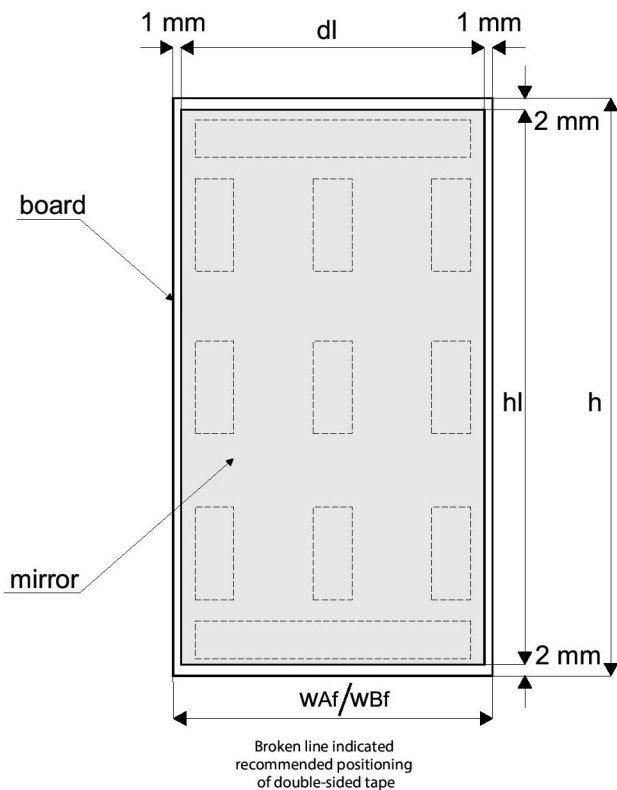


distance	door without vertical profiles		door with vertical profiles (handles)	
	door set A	door set B	door set A	door set B
x	58 mm	40 mm	51 mm	31 mm



Optionally, instead of stoppers, self-closes Optima can be used (purchased separately)

Option with mirror (only available for front door wing)
door set A and B

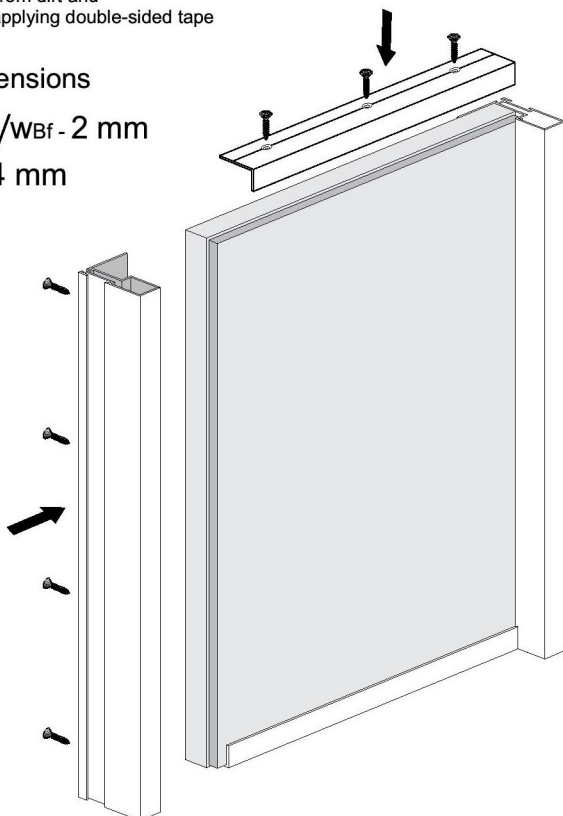


ATTENTION :
Board to mirror contact area
should be free from dirt and
grease before applying double-sided tape

mirror dimensions

$$w_m = w_{Af}/w_{Bf} - 2\text{ mm}$$

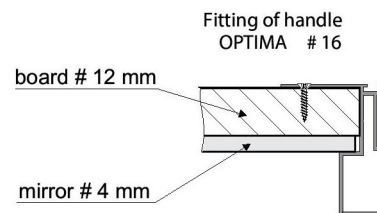
$$w_m = h - 4\text{ mm}$$



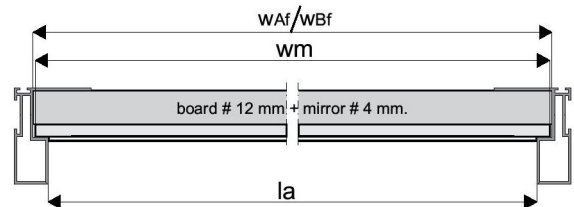
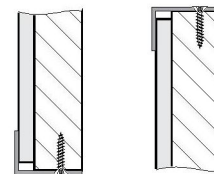
ATTENTION !

The usage of angle section
requires the handle to be 3 mm
longer than board size
(protruding by: 1.5 mm - top,
1.5 mm - bottom)

Use angle section Mini



Fitting of angle section Mini

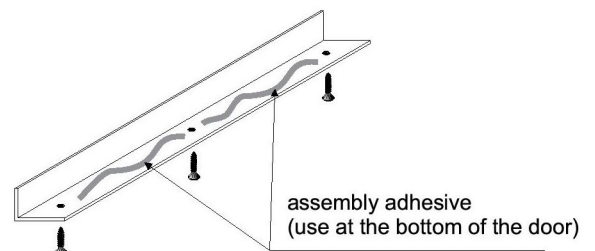


l_a - angle section Mini length

$$w_m = w_{Af} - 12\text{ mm}$$



for aesthetic reasons,
the angle section length should be
decided after handle fitting



ATTENTION !

Angle section must be fastened to board
with a minimum of $\varnothing 3$ screws 3 x 25